

PRODUCT HIGHLIGHTS

4580, 4585, 4588

Premium Automotive Attachment Tape

DESCRIPTION:

Transtar Automotive Attachment Tapes 4580, 4585 and 4588 are .030" thick double-sided, black polyethylene foam tapes. Typical applications include side moldings, trim emblems and other exterior parts.

PRODUCTS:

- 4580 Premium Automotive Attachment Tape, 1/4" x 60' Roll (6.35mm x 18.3m) Black, 6/case
- 4585 Premium Automotive Attachment Tape, 1/2" x 60' Roll (12.7mm x 18.3m) Black, 6/case
- 4588 Premium Automotive Attachment Tape, 7/8" x 60' Roll (22.2mm x 18.3m) Black, 6/case



SURFACE PREP:

Clean with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.



MIX RATIO:

Ready to use.

*See next page for more detailed product application. See website for this document in other languages.
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.*

PRODUCT DATA

4580, 4585, 4588

Premium Automotive Attachment Tape

SURFACE PREPARATION:

Clean with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.

APPLICATION:

1. Clean part and vehicle with an untreated, lint-free cloth and SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.
2. After cleaning part and vehicle, apply Transtar's Attachment Tape Adhesion Promoter 4516 to part, and allow it to flash for five minutes. (When using Transtar's Attachment Tape Adhesion Promoter on painted surfaces, check for compatibility on hidden areas.)
3. Apply tape to one surface and trim with razor blade, if necessary. Carefully remove release paper and press firmly into place.
4. Roll down or rub part down to reattach it to vehicle.



TECHNICAL DATA:

LINER COLOR:	White
MATERIAL:	Black Polyethylene Foam
THICKNESS:	.030" (0.8mm)
SHELF LIFE:	1 year when stored under cool, dry conditions
PEEL ADHESION:	PSTC #101; backed with 1 mil polyester Exposed side: 100+ oz/inch Liner side: 100+ oz/inch Note: Peel tests are performed as per PSTC #101, which states one minute maximum dwell time. In general, for acrylic adhesives, longer residence time yields much higher peel time.
SHEAR ADHESION:	PSTC #107; 1000 gm/sq. in. @ room temperature, no dwell Exposed Side: 14+ days, no creep Liner Side: 14+ days, no creep
SERVICE TEMP:	-30°F - 220°F (-35°C - 105°C)

ADVANTAGES:

- Excellent tack
- Bonds to irregular surfaces
- Closed cell foam does not absorb water
- Excellent adhesion to glass
- Foam die-cuts cleanly and easily
- High Strength Polyethylene Tape
- Double-Sided
- Easy-to-Use On Side Moldings, Trim Emblems and Other Exterior Trim Parts

COMPETITION:

3M 06377, 06378

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