

# PRODUCT HIGHLIGHTS

**4595, 4598**

## **Premium Automotive Attachment Tape**

### **DESCRIPTION:**

Transtar's Premium Automotive Attachment Tapes 4595 and 4598 are .045" thick double-sided, gray acrylic foam tapes. Typical applications include side moldings, trim emblems and other exterior parts.

### **PRODUCTS:**

4595 Premium Automotive Attachment Tape, 1/2" x 60' Roll (12.7mm x 18.3m) Gray, 6/case  
4598 Premium Automotive Attachment Tape, 7/8" x 60' Roll (22.2mm x 18.3m) Gray, 6/case



### **SURFACE PREP:**

Clean with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.



### **MIX RATIO:**

Ready to use.

*See next page for more detailed product application. See website for this document in other languages.  
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.  
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.*

## PRODUCT DATA

**4595, 4598**

### **Premium Automotive Attachment Tape**

#### **SURFACE PREPARATION:**

Clean part and vehicle with an untreated, lint-free cloth and SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.

#### **APPLICATION:**

1. Clean part and vehicle with an untreated, lint-free cloth and SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.
2. After cleaning part and vehicle, apply Transtar's Attachment Tape Adhesion Promoter 4516 to part, and allow it to flash for five minutes. (When using Transtar's Attachment Tape Adhesion Promoter on painted surfaces, check for compatibility on hidden areas.)
3. Apply tape to one surface and trim with razor blade, if necessary. Carefully remove release paper and press firmly into place.
4. Roll down or rub part down to reattach it to vehicle.



#### **TECHNICAL DATA:**

LINER COLOR:	Red Polyethylene (PE) Liner
MATERIAL:	Gray Acrylic Foam
THICKNESS:	.045" (1.14 mm)
SHELF LIFE:	1 year when stored under cool, dry conditions
PEEL ADHESION 180° BEND:	161 oz./in.
SERVICE TEMPERATURE:	-22°F - 248°F (-30°C - 120°C)
SOLVENT RESISTANCE:	Resistant to most solvents, including gasoline

#### **ADVANTAGES:**

- Double-sided, high strength acrylic tape
- Excellent impact shock absorption, weatherability and flexibility
- Easy-to-use on side moldings, trim emblems and other exterior trim parts

#### **COMPETITION:**

3M 06382, 06383

See website ([www.tat-co.com](http://www.tat-co.com)) for this document in other languages.  
Vea el Web site ([www.tat-co.com](http://www.tat-co.com)) para este documento en español.  
Voir le site Web ([www.tat-co.com](http://www.tat-co.com)) pour ce document en français.