

PRODUCT HIGHLIGHTS

4157, 4167

Ultra Flex[®] Seam Sealer

DESCRIPTION:

Ultra Flex[®] Seam Sealer is a rapid curing, flexible seam sealer designed for all types of painted surfaces, bare metal and primed surfaces.

PRODUCTS:

- 4157 Ultra Flex[®] Seam Sealer - Beige, 11 oz. (325 ml) cartridge, 12/case
- 4167 Ultra Flex[®] Seam Sealer - Black, 11 oz. (325 ml) cartridge, 12/case



SURFACE PREP:

Clean surface with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.



MIX RATIO:

Ready to use.



DRY TO PAINT TIME:

30 minutes

*See next page for more detailed product application. See website for this document in other languages.
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.*

PRODUCT DATA

4157, 4167 Ultra Flex[®] Seam Sealer

SUITABLE SUBSTRATES:

Painted surfaces, bare metal, and primed surfaces.

SURFACE PREPARATION:

Clean surface with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.

APPLICATION:

Designed to meet the flexibility requirements associated with modern unibody construction. Can be used to seal any body seam against moisture or dust and to finish skin panels. Especially useful for applications requiring extreme flexibility.



APPLICATION:

1. Cut nozzle to desired bead size.
2. Clean all surfaces to be sealed of grease oil and foreign matter with SCAT.
3. Apply Ultra Flex[®] Seam Sealer. Material may be tooled with a putty stick dampened with Acry Solvent 9783/9784.
4. Remove excess material with Acry Solvent.
5. Material can be painted over in 30 minutes under normal conditions.

REGULATORY:

Category: Sealant	Individual Component 4157	Individual Component 4167
VOC Actual	2.1#/gal (254 g/l)	2.1#/gal (254 g/l)
VOC Regulatory	2.1#/gal (254 g/l)	2.1#/gal (254 g/l)
Weight % of Volatiles	25%	25%
Weight % of Water	0	0
Weight % of Exempt Compounds	0	0
Volume % of Exempt Compounds	0	0
Density of Material (#/gal)	10.8	10.8

ADVANTAGES:

- Applies easily
- Excellent tooling and adhesion
- Remains flexible when dry
- Skins fully in 3 minutes
- Paintable in 30 minutes

COMPETITION:

3M 08301/08505 Dominion SS 9005 Kent 10075/10095 Marhyde 7003
Montana SA362 Rubberseal RS215 Wurth 890100025

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